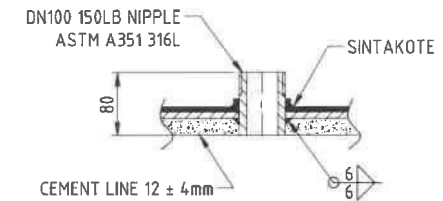
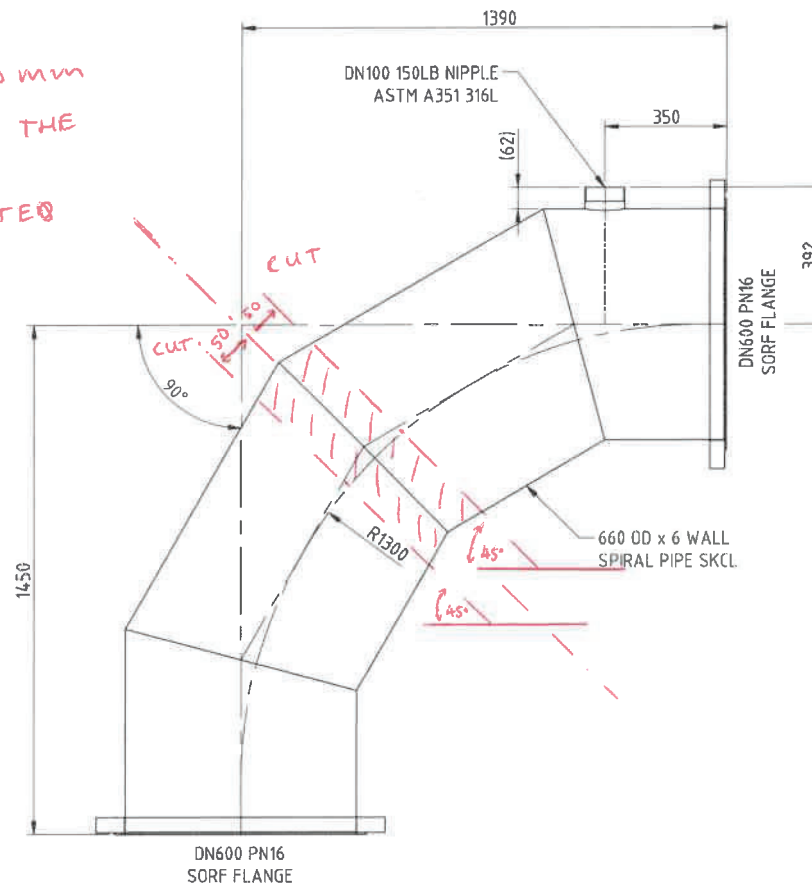
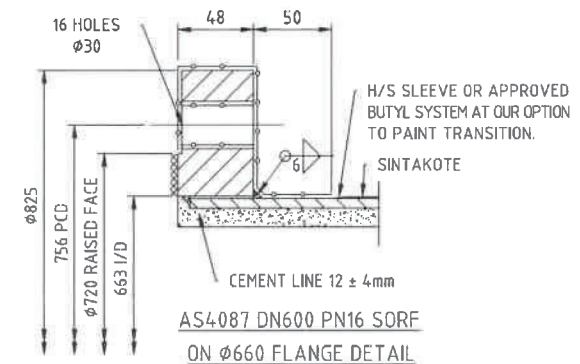


RECEIVED

By Lauren McKew at 8:32 am, Nov 24, 2020

**ISSUED FOR
CONSTRUCTION**
FGF DEVELOPMENTS

Markup - issued LM 24/11/20

CUT BEND 50mm
EITHER SIDE OF THE
ORIGINAL WELD TO
AVOID HEAT AFFECTED
ZONE.ADJUST STRAIGHT
LENGTH TO SUIT.**NIPPLE DETAIL****AS4087 DN600 PN16 SORF
ON Ø660 FLANGE DETAIL****NOTES:**

MANUFACTURE TO AS1579
WELDING TO AS1554.1 SP & AS1554.6 SP
PIPE MATERIAL - Steel to SPIRAL PIPE (Gr. 300), U.N.O
NIPPLE TO ISO 4144
LINING - Cement Mortar to AS1281
COATING - Sintakote AS4321
S/STEEL Passivator to ASTM A380
REMOVE SHARP EDGES -R2 Min. U.N.O
FLANGE HOLES TO STRADDLE & U.N.O

LEGEND:

----- HOT DIP GAL
~~~~~ INORGANIC ZINC  
===== APP. TEMP. PAINT  
----- TANKGUARD  
XXXXXXXXXXXXX LANOLIN GREASE

| REV | DATE     | DESCRIPTION                          | BY | CHKD |
|-----|----------|--------------------------------------|----|------|
| 2   | 18.06.20 | NIPPLE DETAIL CHANGED                | EZ | LD   |
| 1   | 17.06.20 | DN100 BRANCH CHANGED TO DN100 NIPPLE | EZ | LD   |
| 0   | 02.06.20 | ISSUED FOR CONSTRUCTION              | EZ | LD   |

NORTH

CLIENT  
**REECE AUSTRALIA**

CONSULTANT

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**PROJECT**

KAMERUNGA RD TO LAKE PLACID

**TITLE**BEND 660 OD x 6 x 90° FL -FL SKCL  
cw DN100 NIPPLE for MAV

ITEM#: D4

QTY: 1

IT D4, DWG CB00694-ECC-DG-0039

|             |           |         |        |
|-------------|-----------|---------|--------|
| SHEET       | A3        | JOB No. | 301076 |
| DATE        | 02.06.20  | SCALE   | 1:5    |
| DRAWN       | EZ        | CHECK   | LD     |
| DRAWING No. | 301076-47 | REV     | 2      |